### POPMUSIC FOR THE WORLD LOCATION ROUTING PROBLEM

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ABSTRACT. POPMUSIC — Partial optimization metaheuristic under special intensification conditions — is a template for tackling large problem instances. This template has been shown to be very efficient for various combinatorial problems like *p*-median, sum of squares clustering, vehicle routing and map labeling. In terms of algorithmic complexity, one of the most complex part of POPMUSIC template is to find an initial solution. This article presents a method for generating an appropriate initial solution to the location routing problem by producing in  $O(n^{3/2})$  an approximate solution to the capacitated *p*-Median problem. The method is tested on *LRP* instances with millions of entities.

### **1. INTRODUCTION**

Location Routing Problems are well known optimization problems. The reader is referred to [8] for a survey. This reference reports that practical location-routing problems may involve thousands of entities that have to be serviced from a set of hundreds of depots. However, high-quality heuristics like GRASP, GRASP with Path Relinking [12], Memetic Algorithms with Population Management [11], Granular Taboo Search [13] treats small instances including few hundreds of entities and a dozen of potential depot locations. Even clustering approaches like [2] are not considering larger instances.

The goal of this paper is to show that much larger instances can be treated by embedding these high-quality heuristics in POPMUSIC template.

Several versions of location routing problems exist, and we have considered the following one in order to generate large and freely available instances based on the World *TSP* [19]. Let N be a set of n customers (or entities). Each customer has a non-negative demand  $q_i$ . It is supposed that a function d(i, j) measuring the distance between customers i and j is available. Set N is also the set of n possible depot locations with unlimited capacity each and where is based an unlimited vehicle fleet, each vehicle having a given capacity Q. The opening cost of a depot is D. The cost of a route is the length of traversed edges. The objective is to find which depots should be opened and which routes should be constructed to minimize the total cost (depots opening cost plus routes cost) such that:

- Each demand  $q_i$  must be served by a single vehicle.
- Each route starts and ends at the same depot.
- The total demand of a route does not exceed Q.

The location routing problem (*LRP*) considered in this article is a simplified version of a real problem that was submitted to us several years ago. A company producing potato chips has the policy of verifying the freshness of its products and refurnishing itself the shelfs in the selling points. The number of selling points in Switzerland is more than 32'000. The stores are refurnished with small vehicles that carry the goods from local depots. Any room that can be rented can be used as a depot. The depots are refurnished directly from the production places with

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large trucks, but this is done independently from the *LRP*. To simplify the problem, we consider that each selling point can be used as depot (with a given renting cost). In practice, it is observed that a vehicle can service few dozen of selling points before turning back to the depot. These simplifications allow to work on problem instances generated on public data whose distribution is not too far from real life. The aim of the present work is to show the pertinence of POPMUSIC approach for dealing with large instances (more than  $10^6$  entities). The approach presented in this paper can also be used for solving large problem with additional complications, provided that an optimization method for solving small instances is available.

The paper is organized as follows: Section 2 recalls the POPMUSIC template and show how it can be used in the context of the *LRP*. The main advantage of POPMUSIC approach is that the algorithmic complexity for optimizing a given initial solution is typically linear with the problem size. Such a complexity is lower than that of other approaches specifically designed for limiting the algorithmic complexity of high-quality heuristics. For instance, the approach of [20] for the Vehicle Routing Problem, which is a sub-problem of the *LRP*, includes a step with quadratic algorithmic complexity. The memory requirement of this approach is also quadratic, meaning that problem instances with, let us say,  $10^5$  entities cannot be solved.

The main difficulty in implementing a POPMUSIC approach for large instances is to get an initial solution of adequate quality with a complexity that is lower than  $O(n^2)$ . For instance, the extended Clarke & Wright constructive algorithm used in [12] has a complexity in  $O(n^3m)$ , where m is the number of potential depot site (m = n for the instances treated in this article). Section 3 presents a technique based on solving approximatively a p-median problem with capacity for getting an initial solution to the *LRP* in  $O(n^{3/2})$ .

Computational results are presented in Section 4. Concluding remarks and future research avenues are presented in the last section.

## 2. POPMUSIC TEMPLATE

Our first works on POPMUSIC method start in the beginning of the 90's [14] with an application to the vehicle routing problem with capacity (*VRP*). In this reference, we used the fact that a subset of *VRP* tours is also a *VRP*. By decomposing a given *VRP* solution into subsets of independent tours, and solving these subproblems in parallel, it is possible to find excellent solutions to *VRP* instances with few hundreds of customers. [15] shows that a similar principle can be applied to centroid clustering problems (sum of squares clustering, *p*-Median, multi-source Weber problem). The size of the instances considered in this reference is few order of magnitude larger: several thousands of entities and thousands of centers. The implementation discussed in [15] has a complexity growing quadratically with the number of centers and quasi-linearly with the number of entities. This complexity remains however quadratic with the number of entities for general *p*-Median instances with data given by a  $n \times n$  matrix. Later, in [16], the POPMUSIC template was formalized. Algorithm 1 presents the POPMUSIC template.

The basic idea of POPMUSIC is to locally optimize sub-parts of a solution, once a solution of the problem is available. These local optimizations are repeated until no improvements are found. Let us suppose that a solution S can be represented as a set of disjoint *parts*  $s_1, \ldots, s_q$ . Let us also suppose that a distance measure can be defined between two parts. The central idea of POPMUSIC is to select a part  $s_s$ , called *seed part*, and a number r < q of the closest parts from the seed part  $s_s$  to form a subproblem called R. If parts and subproblems are defined in

Algorithm 1: POPMUSIC template **Data**: Initial solution S composed of q disjoint parts  $s_1, \ldots, s_q$ **Result**: Improved solution S **1**  $U = s_1, \ldots, s_q$ ; 2 while  $U \neq \emptyset$  do Select  $s_s \in U // s_s$ : seed part; 3 4 Build a subproblem R composed of the r parts of S which are the closest to s.: 5 Try to optimize R; if R has been improved then 6 Update solution S: 7 Remove from U the parts not belonging to S anymore; 8 Include in U the parts of optimized subproblem R: 9 10 else // R not improved Remove  $s_s$  from U; 11

an appropriate way, an improvement in the solution of the whole problem can be found for every improvement in the subproblem.

To avoid generating twice the same subproblem, a set U of parts is stored. U contains the seed parts that can be used to define a subproblem that can potentially improve the solution. Once U is empty, all subproblems have been examined without success and the process stops. If subproblem R has been successfully improved, a number of parts from  $s_1, \ldots, s_q$  have been changed and further improvements may be found in the neighborhood of these parts. In this case, all the parts used for building R are inserted in U before continuing the process.

Potentially, the complexity of this template can be very high since set U is not reduced at each iteration. However, several implementations [1, 15, 18] shown empirically that the number of iterations of an algorithm based on this template grows quasi-linearly with q.

To translate this template into a (pseudo-) code for a given problem, several choices must be made:

- The procedure for obtaining the initial solution
- The definition of a part
- How a seed-part is selected
- The definition of the distance between parts for creating a subproblem

The improvement procedure for optimizing subproblems

For the *LRP*, various definitions for a part can be imagined:

- An entity
- A tour (with all entities constituting the tour)
- A depot (with all tours and entities assigned to the depot)

In the present work, we choose to decompose a solution into tours. So, a part is a tour. The distance between two parts is the minimal distance between two entities belonging to different tours. In order to filter the number of candidate parts, only the tours connected to the r depots that are the closest from the seed part are considered.

The set U is managed as a stack, this means that the last part that has been introduced in U will be the next to be chosen as seed-part. In the present work, we have also tried to select the seed-part randomly in U. The improvement procedure for the subproblems, which are therefore multi-depot *VRP* (*MDVRP*), is based on



FIGURE 1. Main phases of the proposed method illustrated on a small instance including entities on Corsica and Sardinia Islands. 1(a) Finding superclusters on a sample of entities. 1(b) Finding superclusters on all entities. 1(c) Decomposition of supercluster into clusters and building *TSP* on clusters. 1(d) Splitting large *TSP* tours. 1(e) Merging tours and creating a feasible *MDVRP* solution. 1(f) Opimizing *MDVRP* solution with POPMUSIC.

taboo search. The last performs *t* iterations for a *MDVRP* containing *t* entities. The moves considered in this taboo search are the swap of two entities belonging to different tours or the move of an entity from one tour to another. In some situations, this kind of move allows to reduce the number of tours (consequently the number of vehicles used). The implementation of this taboo search follows the lines of those used in [14]. The complexity of this implementation is  $O(t^3)$ .

The only parameter of POPMUSIC is r, the number of parts put together to create a subproblem. The value r = 6 has been chosen for all experiments in this paper. This value is a good trade-off between the ability of taboo search to find good solutions in a reduced computational effort. Indeed, if subproblems are too small, improvements cannot be found and if the subproblems are too large, their improvements can take a prohibitive computational effort.

Since *r* is chosen independently from the problem size and since a quasi-linear number of POPMUSIC iterations is observed, the body of POPMUSIC is also quasi-linear. So, the most difficult portion of an adaptation of POPMUSIC to the *LRP* is to get a feasible initial solution of decent quality. In terms of algorithmic complexity, the initialization is the most complex part. The next section shows how to generate a feasible initial solution of decent quality in  $O(n^{3/2})$ .

#### 3. EFFICIENT GENERATION OF A SOLUTION TO THE LRP

Since the instances considered in this article are geometrical ones (coordinates on the earth ellipsoid), it would have been possible to use computational geometry algorithms for building a feasible *LRP* solution, for instance with the help of a Delaunay triangulation. The last can be obtained in  $O(n \ log n)$ . We chose a more general method, where we make the hypothesis that we only have a function d(i, j) providing the distance between entities i and j. In this work, we use the Euclidean distance  $d(i, j) = \sqrt{(x_i - x_j)^2 + (y_i - y_j)^2 + (z_i - z_j)^2}$ .

Algorithm 2 has been designed for finding a feasible *LRP* solution that is suitable for initial POPMUSIC solution. The main phases of this algorithm are illustrated on Figure 1.

The most difficult point of this algorithm is the implementation of a heuristic procedure for finding good solutions to the capacitated *p*-median problem (*CPMD*).

Algorithm 2: (	Generating a feasible	LRP solution for	large instances
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**Data**: *n* entities with quantity  $q_i$  and distance measure d(i, j), i, j = 1, ..., n**Result**: Feasible *LRP* solution

// Sampling

- 1 Take a sample E of  $20\sqrt{n}$  entities (Figure 1(a)); // Center location for super-clusters
- 2 Solve a relaxation of a *p*-Median with capacity (*CPMD*) on *E* with  $p = \sqrt{n}$ ; // Super-cluster building (Figure 1(b))
- 3 Assign all n entities to the closest among p centers found at previous step ; // Clusters building
- 4 for  $k = 1, \ldots, \sqrt{n}$  do
- 5 Decompose super-cluster  $SC_k$  into  $p_k = \lceil \sum_{i \in SC_k} q_i/T \rceil$  clusters by solving a relaxation of a *CPMD* 
  - // TSP building (Figure 1(c))
- 6 for all clusters obtained at previous step do
- 7 Find a traveling salesman tour on the cluster entities
  - // Splitting large TSP(Figure 1(d))
- 8 for all tours found at previous step with length larger than D do
- 9 Decompose the entities of the tour into 1, 2, ... clusters by solving *CPMD*s.
- 10 Find a *TSP* tour for each cluster and for each decomposition.
- 11 Retain the decomposition for which the sum of *TSP* lengths  $+ d \cdot D$  is the lowest, where *d* is the number of clusters in the decomposition
  - // Locating depots
- 12 Open a depot for each tour (at the position of *CPMD* center);

#### 13 repeat

15

- 14 for each depot do
  - Try to merge the depot with a depot at distance less than *D*; the tours attached to the removed depot are attached to the new depot position with a cheapest insertion rule. The merging of 2 depots is done in a greedy manner, if the resulting cost is diminished.
- 16 **until** No merge with cost decrease exists;

// Feasible MDVRP(Figure 1(e))

17 Cut each tour for which the sum of quantities is larger than *Q* (vehicle capacity) into 2 tours;

n

minimize 
$$\sum_{i=1}^{n} \sum_{j=1}^{n} d(i,j) \cdot x_{ij}$$

subject to

(1) 
$$\sum_{j=1}^{n} x_{ij} = 1 \quad \forall i \in \{1, \dots, n\}$$

(2) 
$$x_{ij} \leq x_{jj} \quad \forall i, j \in \{1, \dots, n\}$$

$$\sum_{j=1}^{n} x_{jj} = p$$

(4) 
$$\sum_{i=1}^{n} q_i \cdot x_{ij} \leq Q \quad \forall j \in \{1, \dots, n\}$$
  
(5) 
$$x_{ij} \in \{0, 1\} \quad \forall i, j \in \{1, \dots, n\}$$

The objective is to minimize the star distances (sum of the distance of all entities to their allocated center). Set of constraints (1) ensures that an entity is allocated to a single center. Set of constraints (2) ensures that an entity cannot be allocated to a center that is not opened. Note that variable  $x_{jj}$  indicates if entity *j* is considered as a center. Constraint (3) ensures that exactly *p* centers are opened. Set of constraints (4) ensures that a center does not accept a demand larger than its capacity. Note here that all centers have the same capacity *Q*.

Finding a feasible solution to the *CPMD* is NP-complete, since the bipartition problem can be polynomially transformed into *CPMD*. In a first phase, solutions violating slightly constraint (4) can be admitted since the vehicle capacity limitation is satisfied by splitting overloaded tours in step 17 of Algorithm 2. To avoid splitting too many tours and a degradation of *LRP* solution, we suggest to replace vehicle capacity Q in constraint (4) by a target value  $T \leq Q$ . This value is a parameter of the method and allows to take into consideration the variance of the demands. To find a solution slightly violating constraints (4), we consider a Lagrangean relaxation of *CPMD*:

(6) maximize\_{\lambda \ge 0} minimize\_x 
$$\sum_{i=1}^n \sum_{j=1}^n d(i,j) \cdot x_{ij} + \sum_{j=1}^n \lambda_j \cdot (\sum_{i=1}^n q_i \cdot x_{ij} - T)$$
subject to (1) (2) (3) (5)

A gradient method can be used to find good  $\lambda$ 's values, by adjusting the value of  $\lambda_j$  as follows:  $\lambda_j \leftarrow \max(0, \lambda_j + \ell(\sum_{i=1}^n q_i \cdot x_{ij} - T))$ , where  $\ell$  is the step length. In other words, penalty  $\lambda_j$  is increased if constraint (4) is violated for center j and it is decreased (without taking negative values) if center j has still additional capacity. Step length  $\ell$  must be proportional to distance unit and inversely proportional to capacity unit.

To find good solutions to (6), we propose Algorithm 3. This algorithm alternates the allocation of entities to centers, the centers repositioning and the  $\lambda$ 's update.

Line 2 of Algorithm 3 introduces variable f which is used for setting gradient step length. Initially, the step length  $\ell$  is given by the average distance of entities to centers divided by target cluster capacity. This length is diminished at each iteration by multiplying f by 0.99.

Preliminary computational experiments showed that the solution is stabilized after few hundreds of iterations: All entities are allocated to their nearest center (distance + penalty), the centers are positioned at best among the entities and the  $\lambda$ 's are not changing enough for modifying the entities allocations. So, we decided

Algorithm 3: Generating an almost feasible solution to the CPMD **Data**: *n* entities with quantity  $q_i$ , (i = 1, ..., n), p, T**Result**: Allocation variables  $x^*$ : *p* clusters with quantities close to *T* 1 Randomly choose p centers among the n entities **2**  $f = 1.0; \lambda_j = 0; j = 1..., n;$ 3 for 150 iterations do 4 Allocate entities to the closest center (with penalty; update  $x_{ij}$  variables); for Each of the *p* clusters do 5 Find the best position of the center among cluster entities (update  $x_{ii}$ 6 variables) if Current solution x is better than  $x^*$  then 7  $\mathbf{x}^* \leftarrow \mathbf{x}$ 8 9  $f \leftarrow 0.99 \cdot f;$ for j = 1, ..., p do 10  $| \quad \lambda_j \leftarrow \max(0, \lambda_j + f \cdot \frac{1}{n} (\sum_{i=1}^n \sum_{j=1}^n d(i, j) \cdot x_{ij}) \cdot \frac{1}{T} (\sum_{i=1}^n q_i \cdot x_{ij} - T) )$ 11

to perform a total of 150 iterations. At Line 7, a solution is considered to be better if it diminished the number of clusters for which the sum of quantities is larger than Q, or, for the same number of cluster capacity violations, if the sum of distances is diminished.

As the results of Algorithm 3 depends on a random positioning of the centers, the last is executed 5 times and the best of 5 returned solutions is retained. Finally, for diminishing the number of clusters for which the allocated quantity is larger than Q, a local search is applied. This local search transfers repeatedly an entity from an overloaded cluster to its second nearest center, if the last has enough capacity for accepting this entity. The local search stops when no improving move is found.

3.1. **Complexity analysis of Algorithm 3.** Applied to a *CPMD* instance with n entities and p centers, the complexity of Algorithm 3 is  $O(n \cdot p + n^2/p)$ . Indeed, Step 4 can be trivially implemented in  $O(n \cdot p)$  and Step 6 in  $O(n^2/p^2)$  since each cluster has n/p entities on average. The complexity of all the other steps is lower.

3.2. **Complexity analysis of Algorithm 2.** Once a *CPMD* procedure is available, finding an initial *LRP* solution of adequate quality is relatively easy, but the size of subproblems to solve must be carefully chosen in order to maintain the complexity as low as possible. The sampling of entities in Step 1 is not there for diminishing the global complexity of Algorithm 2, but for speeding it up. Finding the positions of supercluster centers consists in calling Algorithm 3 with  $O(\sqrt{n})$  entities and  $\sqrt{n}$  centers. The complexity of Step 2 is therefore O(n). Without sampling, this phase is in  $O(n^{3/2})$  and would take most of the computational time.

The assignment of all *n* entities to the nearest of  $\sqrt{n}$  (super-)center in Step 3 can be trivially implemented in  $O(n^{3/2})$ .

The decomposition of super-clusters into clusters in Step 4 consists in calling  $O(\sqrt{n})$  times Algorithm 3 with  $O(\sqrt{n})$  entities and  $\sqrt{n}$  centers. Therefore, the complexity of finding O(n) clusters respecting approximatively the capacity Q of the vehicles can be done in  $O(n^{3/2})$ .

For a given value of Q, the maximal number of entities per tour is also fixed. This means that finding all *TSP* tours and eventually splitting long tours (Steps 6 and 8) can be done in O(n).

Instance number	Number of entities	Minimal Iongitude	Maximal longitude	Minimal latitude	Maximal latitude
1	17,237	-5	15	20	40
2	46,750	-5	15	30	45
3	113,193	15	30	40	50
4	115,858	-5	15	40	50
5	260,374	-5	30	30	50
6	1,904,711	-180	180	-90	90

TABLE 1. Characteristics of the problem instances considered in this paper. Entities are chosen among those of the World TSP data.

The complexity of Step 16 (merging depots) depends on depot opening cost D. It is useless to merge two depots at a distance larger than D. Making the hypothesis that, for all depots, there is a constant number of other depots at distance lower than D, Step 16 can be implemented with a complexity lower than  $O(n^2)$ . However, if the opening cost is very high, this step could degenerate in  $O(n^2)$ . If the number of depots is low (in  $O(\sqrt{n})$ ), another depot positioning strategy should be adopted, for instance by solving a *p*-Median problem. Such an approach has been suggested in [13]. However, the instances proposed in this work have a value of D relatively limited and we observed a computational effort for this step that is less than 1.2% of global computational effort.

Finally making the initial solution feasible in Step 17 can be trivially implemented in O(n). So, the complexity of finding an initial solution to the *LRP* is in  $O(n^{3/2})$ . This complexity is empirically verified by numerical experiments in the next section.

### 4. NUMERICAL RESULTS

Since there are no large size *LRP* instances publicly available, we have generated new benchmarks on the base of the World TSP data [19]. 6 different entities sets have been considered, by taking various windows (longitude, latitude) among the entities of the World TSP. Table 1 gives the main characteristics of these 6 instances which are illustrated in Figure 2.

Each city *i* of the TSP World instance is specified by its longitude  $\lambda_i$  and its latitude  $\theta_i$ , given in degrees and decimal form. Our world *LRP* instance is specified by its Euclidean  $x_i, y_i$  and  $z_i$  positions (expressed in meters) computed with the Geodetic Reference System (GRS80 [4]):

 $\begin{aligned} x_i &= r_i * \cos(\lambda_i) * \cos(\theta_i) \\ y_i &= r_i * \sin(\lambda_i) * \cos(\theta_i) \\ z_i &= r_i * (1.0 - e^2) * \sin(\theta_i) \\ \end{aligned}$ where  $r_i &= 6378137.0 / \sqrt{1.0 - e^2}$ 

where  $r_i = 6378137.0 / \sqrt{1.0 - e^2 * \sin^2(\theta_i)}$ , and  $e^2 = 0.00669438$ .

For testing the sensitivity of our method with respect to the type of demands for the entities, two types of problem instances were considered. The first type of instances (unit demands) have a uniform demand of 1 for all entities. The second type of instances (variable demands) have demand  $q_i$  for each entity that is generated using a pseudo-random generator  $q_i = (107 \cdot \lfloor |x_i| \rfloor + 97 \cdot \lfloor |y_i| \rfloor + 163 \cdot \lfloor |z_i| \rfloor)$ mod 29+1. For the second type, we can consider that the quantities are randomly, uniformly generated between 1 and 29 with an average of 15.

For testing the sensitivity of our method with respect to the vehicle capacity, we have considered Q = 10; 20; 40 for unit demand instances and Q = 150; 300; 600 for variable demand instances (so, a vehicle tour visits 10, 20 or 40 entities on average).



(f) Instance 6

FIGURE 2. The 6 regions of the world considered in this paper for creating new *LRP* benchmarks

Finally, for testing the sensitivity of our method with respect to the depot opening cost, we have considered D = 50,000;100,000;200,000.

4.1. **Parameter settings.** Since a method based on POPMUSIC embeds several algorithms, we provide here the various choices we made for the options and parameters used.

4.1.1. *POPMUSIC* body.

- A part: a vehicle tour
- Distance between parts: minimal distance between 2 entities belonging to different tours
- Size of *MDVRP* subproblems: r = 6
- MDVRP improvement procedure: Taboo search
- U set is managed as a stack

4.1.2. *Taboo search for* MDVRP. The taboo search used for optimizing *MDVRP* instances follows the lines of [14].

- Moves: Transfer an entity from one tour to another or exchange 2 elements belonging to different tours
- Number of iterations: t for an instance with t entities
- Taboo status: moving again an entity
- Taboo duration:  $0.5 \cdot t \cdot u^3 + 0.1t$  where u is a random number uniformly distributed between 0 and 1
- Aspiration criterion: a taboo move improves the best solution or a transfer move empties a tour
- 4.1.3. CPMD.
  - Number of iterations (allocation  $\lambda$  modification relocation): 150
  - Gradient step size decrease: 0.99
  - Target capacity T for the clusters: T = Q for unit demand instances and T = Q 10 for variable demand instances.
  - The procedure is repeated 5 times and the best solution is taken

4.2. **Analysis of results.** We show the sensitivity of our method with respect to the instances, parameter settings and options by considering a standard problem: The demands are variable, Q = 300 and D = 100,000. Additional computational results on different problem instances, obtained by varying the values of Q, D and demands are provided in Section 4.7. The method was implemented in C, compiled under Windows 7 with gcc compiler and -02 option. Only one core of Intel i7 (930, 2.83GHz) was used. The memory used by our implementation never exceed 1.5Gb for the largest instance. Table 2 provides for all 6 instances of different size the following informations and numerical values observed.

- The number of entities
- A lower bound on the number of vehicles ( $\left[\sum q_i/Q\right]$ )
- The number of clusters created
- The total length of TSP tours, before splitting
- The number of *TSP* obtained after splitting long tours
- The number of depots remaining after merging
- The total length of tours of the initial feasible MDVRP solution
- The total length of tours after improvement with POPMUSIC
- The number of vehicles used in MDVRP improved solution
- Total cost of *MDVRP* improved solution (which is equal to total length plus number of depots times depot cost)
- A lower bound of optimal total cost
- The CPU time for solving the CPMD (superclusters + clusters)
- The CPU time for POPMUSIC optimization
- The total CPU time

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ber of clusters   961   2,520   6,034   6,157   13,728   99,220     length   100,382,746   196,926,915   295,442,154   334,179,645   782,337,809   9,713,446,886     ber of <i>TSP</i> tours   1,005   2,539   6,036   6,162   13,760   100,581     ber of <i>TSP</i> tours   1,005   2,539   6,036   6,162   13,760   100,581     ber of <i>TSP</i> tours   291   621   1,143   1,226   2,774   25,080     th <i>NDVRP</i> 98,183,526   217,103,691   344,836,963   386,390,737   895,446,441   10,388,058,905     th POPMUSIC   91,506,754   200,080,586   315,839,461   476,054,191   1,038,078,899   9,463,512,294     ber of vehicles   91,506,754   262,180,586   217,665,536   248,768,006   568,212,071   6,613,7294     scott   67,098,741   142,180,289   217,665,536   248,768,006   568,212,071   6,613,212,294     scott   77   21   248,768,006   568,212,071   6,613,212,294	cles lower bound	862	2,332	5,670	5,790	13,024	95,238
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$ \begin{array}{llllllllllllllllllllllllllllllllllll$	length	100,382,746	196,926,915	295,442,154	334,179,645	782,337,809	9,713,446,886
Iber of depots   291   621   1,143   1,226   2,774   25,080     jth <i>MDVRP</i> 98,183,526   217,103,691   344,836,963   386,390,737   895,446,441   10,388,058,905     jth POPMUSIC   91,506,754   200,080,586   315,839,461   353,454,191   818,078,899   9,463,512,294     iber of vehicles   91,506,754   200,080,586   315,839,461   353,454,191   10,388,058,905     iber of vehicles   91,506,754   200,080,586   315,839,461   353,454,191   10,388,058,905     iber of vehicles   91,506,754   200,080,586   315,839,461   476,054,191   1,095,478,899   1102,504     icost   120,606,754   262,180,586   430,139,461   476,054,191   1,095,478,899   11,971,512,294     icost   120,606,754   262,180,289   217,665,536   248,768,006   568,212,071   6,613,228,345     o clusters   7   21   63   3,102   3,108   6,712   44,553     o lopound   7   2369   1,116   3,102   3,108	hber of TSP tours	1,005	2,539	6,036	6,162	13,760	100,581
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clusters   7   21   63   61   172   2,497     I popMUSIC   362   1,093   3,034   3,108   6,712   44,553     I time   369   1,116   3,102   3,174   6,897   47,598	er bound	67,098,741	142,180,289	217,665,536	248,768,006	568,212,071	6,613,228,345
I POPMUSIC   362   1,093   3,034   3,108   6,712   44,553     I time   369   1,116   3,102   3,174   6,897   47,598	e clusters	7	21	63	61	172	2,497
l time 369 1,116 3,102 3,174 6,897 47,598	DISUMADA 1	362	1,093	3,034	3,108	6,712	44,553
	time	369	1,116	3,102	3,174	6,897	47,598

|| TABLE 2. Results for standard problem instances (De 100,000). CPU times in seconds on one Intel i7 core. A.C.F. ALVIM AND É.D. TAILLARD



FIGURE 3. A *LRP* instance for which a minimum spanning tree is, asymptotically, a lower bound to the optimal solution. The weight of the spanning tree is  $3D - \epsilon$  while the length of an optimal *LRP* solution is 3D. At least one depot must be opened, for a cost of D. So, the lower bound is  $4D - \epsilon$  while optimum *LRP* cost is 4D.

Since these large instances are new, it is difficult to have an idea about the quality of solutions obtained. Indeed, good lower bound are hard to find for theses large instances, given that classical mathematical models embeds 3-index variables. The purpose of this article is not to study lower bounds for large LRPs. A simple lower bound can be obtained by computing a spanning tree MST of minimum weight. Then, all the edges of MST that are larger than depot opening cost D are removed to obtain a forest F. A depot is opened for each connected component of F. The lower bound is given by the cost of the edges of F plus depot opening costs. Such a lower bound is tight for special instances, as shown in Figure 3, where the lower bound is  $4D - \epsilon$  and the optimal *LRP* solution has a value of 4D. The lower bound is also tight for instances with all entities separated by a distance larger than D. In this case, F has no edges. Without making assumptions on the distance measure between entities, the computation of a lower bound is at least in  $\Omega(n^2)$ . For the largest instance, the time for computing the lower bound given in Table 2 is higher than the CPU time for POPMUSIC optimization. The quality of the lower bounds is certainly very bad.

Let us mention however, that the length (line "Length POPMUSIC") of the solution for Instance 6 (corresponding to the world *TSP* data) is about 26% above the length of optimal *TSP* tour. This length is neither an upper bound to the *LRP* optimum length (since there is a higher number of travel in a *LRP* solution due to the capacity constraints implying additional travels to the depots) nor a lower bound (since the *TSP* tour may have travels larger than *D*, the opening cost of a depot). For instance, for D = 15,000 (about 4 times the average travel length between 2 *TSP* cities), the total length is lower than the optimum *TSP* length.

In this table, we see that the initial *MDVRP* solution is improved by about 10% by POPMUSIC. The number of vehicles in the final solution is 6.1% to 15.5% above the minimum number of vehicles. Knowing that several depots only service 1 or 2 entities (in sparse regions), an average vehicle load above 90% means that the vehicle tours are very constrained by their capacity. Even if the upper bounds are near 2 times the value of the lower bounds, we are confident that these results are

not too bad, after having made the following experiment: We took few of the largest academic *VRP* instances publicly available, i.e. those proposed by [6, 20] and we observed the solutions quality obtained with the following method: The entities are first clustered with our *CPMD* approach (trying different *T* capacity targets for having sets of entities not larger than vehicle capacity *Q*) and a *TSP* is solved for each cluster (+ the unique depot). For these instances with 420 and 3,000 entities, the value of the feasible *VRP* solutions observed were typically 8% to 10% above the best solutions known, reported in [7, 20]. The computational time was less than 0.4 seconds for the instance with 420 entities and about 10s for the instances with 3,000 entities. For these instances, the best solutions known are 117% and 1010% above the lower bound proposed above. Figure 4 illustrates the solutions obtained with this experiment.



FIGURE 4. Solutions of 2 of the largest *VRP* instances publicly available, obtained just by solving a *TSP* on the clusters produced by our *CPMD* procedure. No further improvement of the tours with a local search. The computational time is 0.37 second for 4(a) and 10.4s for 4(b). The tour length is about 8% above best solutions known for both instances.

4.3. **Sensitivity with respect to problem size.** Figure 5 provides the computing times of the most important steps of our algorithm as a function of the problem size. In this figure, we remark that:

- The building of superclusters and decomposing them into clusters requires a computational effort growing slightly less than the  $O(n^{3/2})$  expected.
- The placement of depots by merging *TSP* tours requires a computational effort in  $O(n^{3/2})$ .
- The improvement of all subproblems grows linearly with *n*. This step requires the largest computational effort, even for the largest instance. As observed for centroid clustering [15] and map labeling [1], the number of subproblems optimized in POPMUSIC seems to grows linearly with problem size.

4.4. **Sensitivity with respect to problem types.** Figure 6 provides the average vehicle load for various instances. The vehicle load is the ratio between the sum of quantities on a tour and the vehicle capacity. We see in this figure that the



FIGURE 5. Evolution of computational effort as a function of problem size, for various parts of the algorithm.

load is systematically above 0.85. For VRP instances, such a load is relatively high. For the *LRP* the load mainly depends on the sparsity of the entities. The smallest and the largest instances are characterized by large zones with very few entities, encouraging the opening of depots for single entities. For unit demand instances, the vehicle load is very high, reaching 0.97 for dense instances. For variable demand instances, the vehicle load depends on the target quantity used for creating clusters. Again, for dense instances, vehicle loads are almost reaching the target.

Figure 7 analyses the influence of solution length and cost with respect to target volume. For variable demand instances, this figure plots the ratio of the total cost over the best *LRP* length found for various values of target volume. If target volume  $T \leq 0.95Q$ , there is a lost of volume in the vehicles and their number is higher, implying a higher number of trips to the depots and also a higher number of depots. This tends to increase the final cost even if POPMUSIC starts with a *LRP* solution with a shorter length.

If target  $T \ge Q$ , there are more clusters with volume above vehicle capacity, implying a higher number of *TSP* that are split. The clusters are also less compact. However, we see that POPMUSIC is able to improve bad solutions with a large number of *TSP* tours that are split and the final cost is relatively insensitive to *T* value. This suggests that *T* parameter could be removed (setting T = Q) for the problem treated in this article. However, *T* parameter could be important for other types of problems, for instance if there are fixed costs for using vehicles. For D = 100,000, we see that the cost for opening the depots corresponds to 30% to 40% of the



FIGURE 6. Sensitivity of final vehicle load with respect to target cluster volume

length of the tours. For the final total cost, we see that a target  $0.9Q \le T \le Q$  seems to be a good compromise.

Figure 8 plots the computational time as a function of vehicle capacity Q. In this figure, we see that the increase of computational effort is proportional to  $Q^3$ , as expected. Indeed, the average number of entities per tour linearly grows with Q. Since *MDVRP* subproblems solved in POPMUSIC have a fixed number r of tours and since the taboo search has a complexity growing with the cube of the number of entities, the observation are coherent with complexity analysis.

4.5. Sensitivity with respect to depot opening cost. Since the basis of subproblem building are tours (parts in POPMUSIC terminology), our method seems to be not sensitive to depot opening cost. Indeed, the size of subproblems so defined is independent on D. The only dependency we can observe concerns the computational time needed for merging depots. The larger D is, the higher the number of depots are merged. Figure 9 plots the evolution of computational time of Step 16 of Algorithm 2 as a function of problem size for various D values. We see that the merge procedure takes a computational time growing proportionally to  $n^{3/2}$  and is almost independent of D. The picture would certainly have been different for another definition of parts, including all entities attached to a given depot.

4.6. Sensitivity with respect to initial solution and improvement procedure. Figure 10 analyses the influence of using a better initial solution or using a better improvement procedure. For getting a better initial solution, we applied a POPMUSIC algorithm after having decomposed the problem into clusters, along the lines of [18]. With such a procedure, *CPMD* solutions are improved by about 5%.





For getting better solutions to sub-problems we multiplied by 2 or by 4 the number of taboo iterations in the improvement procedure (implying computational times multiplied by the same ratio). Figure 10 provides the ratio of the solution cost of the improved versions with the cost of our algorithm with standard parameters. We see that the improvements are very low, generally below 0.5%, with the exception of the smallest instance for which the improvement reaches 1.2%. Such an improvement is mainly due to a better *CPMD* solution that was improved by 10%. So, it seems that our method is relatively insensitive to initial solution, as soon as the last is of decent quality. The clustering approach is very important for reaching an appropriate quality. Also, by allowing more iterations to the improvement procedure, the global improvements are moderate. However, we think that better solutions might be obtained by using a taboo search that relocates the depot, i.e. by using an improvement procedure that solves *LRP* instances rather than *MDVRP* as we did.

4.7. Detailed computational results. As mentioned above, by taking various windows (longitude, latitude) among the entities of the World TSP, six different entities sets have been considered. The standard instances have variable customer demand ( $1 \le q_i \le 29$ ), vehicle capacity Q = 300 and depot opening cost D = 100,000. The standard parameter setting has a target value T = Q - 10 for variable demand and T = Q for fixed demand. The number of taboo iterations in standard runs is t = n and the set U of unoptimized part is managed as a stack.



FIGURE 8. Evolution of computational effort as a function of vehicle capacity.

For each entities sets, we also used other values for vehicle capacity (Q = 10; 20; 40 for unit demand instances and Q = 150; 600 for variable demand instances) and depot opening cost (D = 50, 000; 200, 000), creating a total of 48 test instances.

In addition, we provide computational results obtained for the standard instances by varying the target capacity parameter (T = 285; 295), the number of taboo iterations (t = 2n and t = 4n), the improvement of the decomposition into clusters with POPMUSIC technique (*CPMD*<sup>\*</sup>) and set *U* management (random choice).

Table 3 provides the computational times for generating the initial solution. Table 4 provides the computational times for improving the initial solution with POPMUSIC. Table 5 provides the improvement of the cost of the solution, expressed in percent, that has been obtained by applying POPMUSIC. Table 6 provides the final cost obtained after POPMUSIC run. This last table shows that POPMUSIC is relatively insensitive to the method parameters: even working much more for getting a better initial solution (*CPMD*<sup>\*</sup>) has little impact on the final cost. Managing U set randomly tends to speed-up the method a little bit and to produce slightly worse solution, but this is not systematic.

### 5. CONCLUSIONS

We have shown in this article that POPMUSIC template can be applied to *LRP* instances of several order of magnitude larger than those commonly treated in the literature. POPMUSIC strategy is able to heuristically solve large instances (more than 10<sup>6</sup> customers) of a location routing problem. The algorithmic complexity of POPMUSIC depends more on the generation of a decent initial solution than on the



FIGURE 9. Influence of computational effort for merging depots for various values of D (depot opening cost).

TABLE 3. Computational time to get a feasible initial solution, in seconds on one Intel i7 core.

			Prob	olem size		
Variant	17,237	46,750	113,193	115,858	260,374	1,904,711
Standard	7	23	68	66	185	3,045
D = 50,000	7	22	62	64	182	2,984
D = 200,000	7	24	66	68	184	2,896
Q = 150	8	26	82	80	251	5,435
Q = 600	10	31	73	76	189	2,320
Q = 10	7	23	72	74	233	4,960
Q = 20	7	23	63	66	175	2,811
Q = 40	10	28	74	75	188	2,156
t = 2n	7	22	63	66	178	2,966
t = 4n	7	22	63	66	180	2,962
CPMD*	355	1,052	2,705	2,963	5,757	36,635
T = 285	7	22	64	69	179	2,895
T = 295	8	22	64	66	183	2,931
U: random	7	22	63	64	178	2,820

optimization of this solution with a local search. This article presents a way to generate such an initial solution by solving approximatively a *CPMD*. A solution to this problem can be obtained in  $O(n^{3/2})$  without using geographical informations



FIGURE 10. Influence of initial solution quality and improvement procedure

TABLE 4. Computational time to improve the initial solution with POPMUSIC, in seconds on one Intel i7 core.

			Prob	olem size		
Variant	17,237	46,750	113,193	115,858	260,374	1,904,711
Standard	362	1,093	3,034	3,108	6,712	44,553
D = 50,000	337	1,000	2,657	2,702	5,977	41,169
D = 200,000	415	1,257	3,371	3,376	7,289	49,584
Q = 150	70	211	593	576	1,356	12,051
Q = 600	3,090	9,646	24,212	27,417	54,824	291,605
Q = 10	86	250	682	700	1,563	12,514
Q = 20	594	1,925	5,432	5,607	11,724	74,712
Q = 40	4005	14,896	45,897	46,231	101,841	600,830
t = 2n	761	2,226	6,037	6,056	13,253	87,959
t = 4n	1548	4,508	11,913	12,110	27,099	176,877
CPMD*	88	331	1,102	1,076	2,799	43,211
T = 285	392	1,163	3,117	3,297	6,743	46,824
T = 295	423	1,096	2,859	3,013	6,362	45,155
U: random	281	788	1,936	2,056	4,489	32,340

other than for computing a distance between 2 entities. This allows to deal with problem instances including millions of entities.

5.1. **Research perspectives.** There are potential improvements for our method, for instance by using a less basic improvement procedure for solving subproblems, like the iterative searches proposed in [13]. Then, the influence of the definition

			Prob	olem size		
Variant	17,237	46,750	113,193	115,858	260,374	1,904,711
Standard	7.3	8.5	9.2	9.3	9.5	9.8
D = 50,000	6.8	7.3	7.7	7.9	8.3	8.5
D = 200,000	9.2	9.7	10.3	10.3	10.6	10.7
Q = 150	7.4	7.7	8.9	8.6	9.4	9.4
Q = 600	9.3	10.1	10.3	10.7	9.8	9.4
Q = 10	6	6.1	6.1	6.4	6.2	6.3
Q = 20	8.2	9.3	9.3	9.5	8.8	7.6
Q = 40	8.8	9.9	10.8	11	10.2	8.1
t = 2n	7.8	8.8	9.6	9.6	9.8	10
t = 4n	8.2	9.1	9.8	9.9	10.1	10.3
CPMD*	4.9	5.3	5.6	5.8	5.1	4.2
T = 285	7.7	9	9.3	9.7	9.3	10.2
T = 295	7.8	8.5	9.3	9.6	9.4	9.3
U: random	7.4	8.5	8.9	9	9.3	9.6

TABLE 5. Improvements obtained with POPMUSIC over initial solution, expressed in percent.

## TABLE 6. Absolute value of final cost.

			Prob	olem size		
Variant	17,237	46,750	113,193	115,858	260,374	1,904,711
Standard	120,606,754	262,180,587	430,139,462	476,054,191	1,095,478,899	11,971,512,294
D = 50,000	105,527,279	233,571,406	380,297,149	422,298,538	970,139,834	10,751,806,821
D = 200,000	139,253,415	300,496,000	496,943,248	548,456,575	1,261,973,725	13,622,702,787
Q = 150	149,257,348	336,631,365	568,728,130	627,504,037	1,435,686,930	15,111,422,493
Q = 600	104,311,652	221,590,472	353,452,289	392,244,201	905,311,798	10,226,935,742
Q = 10	146,590,678	329,349,802	555,585,993	612,466,586	1,399,924,584	14,768,168,944
Q = 20	118,581,395	257,852,000	424,244,255	470,534,133	1,079,931,492	11,824,034,476
Q = 40	104,962,416	221,425,429	350,645,458	390,351,803	898,740,118	10,137,017,763
t = 2n	120,203,176	261,565,818	428,967,967	475,088,562	1,092,747,557	11,949,671,929
t = 4n	119,857,545	261,140,192	428,271,733	474,250,824	1,090,435,064	11,923,729,093
CPMD*	119,110,324	261,487,420	429,838,045	475,300,850	1,094,862,284	11,934,236,071
T = 285	120,374,633	261,835,995	431,088,578	476,021,788	1,094,107,559	11,921,201,625
T = 295	120,982,470	262,103,904	431,304,976	477,655,689	1,099,990,473	12,061,445,385
U: random	120,529,721	262,226,401	430,977,509	476,931,265	1,095,878,122	11,985,158,109

of proximity between 2 tours has to be studied, as well as the management policy of the seed-parts. A more elaborated management could allow to parallelize the method. It seems to be possible to solve problems in  $O(\sqrt{n})$  using O(n) processors. Then, the efficiency of POPMUSIC template should be studied for problem instances of higher dimension (e.g. adding time windows). For such instances, the definition of distance between 2 parts of a solution must be revisited. Finally, the approach should be tried on other problems like capacitated or two-echelon *LRP*s, truck and trailer routing problems with satellite depots or periodic variants of these problems [3, 5, 9, 10, 12, 17].

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#### APPENDIX: DETAILED COMPUTATIONAL RESULTS

As mentioned above, by taking various windows (longitude, latitude) among the entities of the World TSP, six different entities sets have been considered. For each set, we also used different values for vehicle capacity (Q = 10; 20; 40 for unit demand instances and Q = 150; 300; 600 for variable demand instances) and depot opening cost (D = 50, 000; 100, 000; 200, 000), creating a total of 48 test instances. In addition, we provide computational results obtained by varying target capacity parameter ( $Q_t = 285; 295$  for the standard instances with Q = 300, D = 100, 000 and variable demands).

Tables 8 and 9 report detailed computational results for one independent run of POPMUSIC for the World Location Routing Problem applied to first set of 24 test instances. Tables 10 and 11 report computational results for the remaining 24 test instances. Tables 12 and 13 report results for standard test instances but different values of target capacity parameter. Each table is divided in 2 or 4 sections. For each section, the first line specifies values for vehicle capacity  $Q_t$ , target capacity  $Q_t$ , depot opening cost D and the type of demand. The second line in the section is the caption of each column. The meaning of the caption of each column is described in Table 7.

TABLE 7. Table is divided in two parts. First part shows column legends in order they appear in Tables 8, 10 and 12. Second part shows column legends in order they appear in Tables 9, 11and 13.

Caption	Short description
l	Instance number.
sum d.	Sum of all demands: $\sum_{i=1}^{n} q_i$ .
lb v.	Vehicle lower bound: $\left[\frac{\sum_{i=1}^{n} q_i}{Q}\right]$ .
#s.c.	Number of super clusters (Line 2 of Algorithm 2).
obj. s.c.	Objective function value of super clusters solution (Line 3 of Al-
2	gorithm 2).
cpu	Time in seconds needed to create super clusters solution.
#c.	Number of clusters (Line 4 of Algorithm 2).
obj. c.	Objective function value of clusters solution (Line 4 of Algo-
	rithm 2).
<b>#v.c.</b>	Effective number of vehicles needed for cluster solution.
lb v.s.c.	Lower bound on the number of vehicles considering #s.c. clus-
	ters.
cpu	Time in seconds needed to create all clusters solution (Line 4 of
	Algorithm 2).
length tsp	Length of all TSPs.
cpu	Time in seconds needed to create all <i>TSP</i> s (Line 6 of Algo-
	rithm 2).
#v.s.	Number of vehicles after split.
#v.s.	Time in seconds needed to split all tours (Line 8 of Algorithm 2).
#v.s. cpu I.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number.
#v.s. cpu I. #d.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2).
#v.s. cpu I. #d. I. tsp	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in second proceeded to merge <i>TSP</i> s.
#v.s. cpu I. #d. I. tsp cpu	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged $TSPs$ . Time in seconds needed to merge $TSPs$ . Length of initial $MO/PP$ (Line 8 of Algorithm 2).
#v.s. cpu I. #d. I. tsp cpu I. mdvrp	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make fassible <i>MDVRP</i> solution
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2).
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2). Length after PDPMUSIC
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop	Time in seconds needed to split all tours (Line 8 of Algorithm 2).   Instance number.   Number of depots (Line 12 of Algorithm 2).   Length of all merged TSPs.   Time in seconds needed to merge TSPs.   Length of initial MDVRP (Line 8 of Algorithm 2).   Number of vehicles used in MDVRP initial solution.   Time in seconds needed to make feasible MDVRP solution   Line 8 of Algorithm 2).   Length after POPMUSIC.   Number of vehicles after POPMUSIC.
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC.
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop cost	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged $TSPs$ . Time in seconds needed to merge $TSPs$ . Length of initial $MDVRP$ (Line 8 of Algorithm 2). Number of vehicles used in $MDVRP$ initial solution. Time in seconds needed to make feasible $MDVRP$ solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Time in seconds needed to execute POPMUSIC.
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop cost I./v.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged $TSPs$ . Time in seconds needed to merge $TSPs$ . Length of initial $MDVRP$ (Line 8 of Algorithm 2). Number of vehicles used in $MDVRP$ initial solution. Time in seconds needed to make feasible $MDVRP$ solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Time in seconds needed to execute POPMUSIC. Total cost: length plus $\#d \times D$ . Ratio between tour length and number of used vehicles (I.
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop cost I./v.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged $TSPs$ . Time in seconds needed to merge $TSPs$ . Length of initial $MDVRP$ (Line 8 of Algorithm 2). Number of vehicles used in $MDVRP$ initial solution. Time in seconds needed to make feasible $MDVRP$ solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Time in seconds needed to execute POPMUSIC. Total cost: length plus $\#d \times D$ . Ratio between tour length and number of used vehicles (l. pop/ $\#v$ . pop).
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cost I./v. v./d.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSPs</i> . Time in seconds needed to merge <i>TSPs</i> . Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Time in seconds needed to execute POPMUSIC. Total cost: length plus $\#d \times D$ . Ratio between tour length and number of used vehicles (I. pop/ $\#v$ . pop). Ratio between number of used vehicles and number of depots
#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop cost I./v. v./d.	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Total cost: length plus $\#d \times D$ . Ratio between tour length and number of used vehicles (I. pop/ $\#v$ . pop). Ratio between number of used vehicles and number of depots ( $\#v$ . pop/ $\#d$ .)
<pre>#v.s. cpu I. #d. I. tsp cpu I. mdvrp #v. cpu I. pop #v. pop cpu pop cost I./v. v./d. total cpu</pre>	Time in seconds needed to split all tours (Line 8 of Algorithm 2). Instance number. Number of depots (Line 12 of Algorithm 2). Length of all merged <i>TSP</i> s. Time in seconds needed to merge <i>TSP</i> s. Length of initial <i>MDVRP</i> (Line 8 of Algorithm 2). Number of vehicles used in <i>MDVRP</i> initial solution. Time in seconds needed to make feasible <i>MDVRP</i> solution (Line 8 of Algorithm 2). Length after POPMUSIC. Number of vehicles after POPMUSIC. Time in seconds needed to execute POPMUSIC. Total cost: length plus $\#d \times D$ . Ratio between tour length and number of used vehicles (l. pop/ $\#v$ . pop). Ratio between number of used vehicles and number of depots ( $\#v$ . pop/ $\#d$ .) Total time in seconds to execute proposed method for a <i>LRP</i> so-

								I.								1								l I							
	cpu	0.02	0.02	0	0	0.02	1.36		cpu	0.09	0.11	0.05	0.05	0.2	9.02		cpu	0.48	1.04	1.17	1.39	3.54	53.22		cpu	0.02	0.02	0.02	0	0.02	1.51
	#v.s.	1832	4792	11467	11754	26298	192650		#v.s.	975	2461	5822	5974	13291	97239		#v.s.	544	1294	3001	3077	6783	49517		#v.s.	1967	5123	12300	12578	28186	206419
	cpu	0.02	0.05	0.11	0.11	0.27	1.92		cpu	0.03	0.09	0.21	0.22	0.49	3.72		cpu	0.07	0.17	0.43	0.44	-	7.57		cpu	0.01	0.05	0.11	0.11	0.24	1.86
	length tsp	103294565.2	201363320.4	300794014.7	340646159.1	784492738.1	9495236871		length tsp	100607525.1	197552883.4	294162645.2	333174744	769025947.5	9372615526		length tsp	98066428.23	194306397.3	289823905.8	327998952.6	758872361	9220678431		length tsp	102017600.8	204287220.5	310329469.6	349146222.1	813794328.2	9898158297
nands.	cpu	5.43	19.19	60.87	62.87	199.28	3509.5	nands.	cpu	5.51	18.61	50.95	53.98	145.87	2171.11	nands.	cpu	7.42	21.93	58.6	60.19	152.94	1709.17	demands.	cpu	6.07	21.69	69.19	68.28	215.44	3815.1
nd unit der	lb v.s.c.	1785	4771	11466	11747	26267	191117	nd unit der	lb v.s.c.	926	2439	5819	5964	13270	95918	nd unit der	lb v.s.c.	498	1275	2997	3070	6758	48316	id variable	lb v.s.c.	1785	4772	11511	11748	26306	191164
100,000 <b>a</b>	#v.c.	1802	4837	11623	11851	27017	208354	100,000 a	#v.c.	927	2449	5842	5974	13408	102169	100,000 <b>a</b>	#v.c.	499	1278	2999	3070	6784	49853	00,000 an	#v.c.	1944	5217	12775	12971	29675	225793
$Q_t = 10; D =$	obj. c.	112409434.5	226190489.8	343998327.4	386664358.2	895412023.4	10800817525	$Q_t = 20; D =$	obj. c.	167718745.2	338246353.1	509761028.1	569825979.6	1327870080	16344668637	$Q_t = 40; D =$	obj. c.	246099247.2	490735397	737526843	818490246	1931345387	24071207688	$p_t = 140; D = 1$	obj. c.	108927951.2	223005728.8	340335141.6	383085372.4	890361416.7	10773601615
h Q = 10;	#c.	1785	4771	11466	11747	26267	191117	h Q = 20;	#c.	926	2439	5819	5964	13270	95918	h Q = 40;	#c.	498	1275	2997	3070	6758	48316	$j = 150; \zeta$	#c.	1917	5101	12298	12573	28156	204777
'iments wit	cbn	0.95	2.54	6.55	6.79	17.07	230.99	riments wit	cbu	0.98	2.93	6.61	7.07	16.23	226.09	'iments wit	cbn	0.97	2.6	6.55	6.81	16.25	220.04	ents with G	cbn	1.06	2.9	6.89	6.77	17.25	223.75
Expe	obj. s.c.	520703968.3	1331814723	2400440641	2646709739	7911822751	1.72036E+11	Expe	obj. s.c.	520703968.3	1331814723	2400440641	2646709739	7911822751	1.72036E+11	Expe	obj. s.c.	520703968.3	1331814723	2400440641	2646709739	7911822751	1.72036E+11	Experime	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11
	#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380
	lb v.	1724	4675	11320	11586	26038	190472		lb v.	862	2338	5660	5793	13019	95236		lb v.	431	1169	2830	2897	6510	47618		lb v.	862	2332	5670	5790	13024	95238
	sum d.	17237	46750	113193	115858	260374	1904711		sum d.	17237	46750	113193	115858	260374	1904711		sum d.	17237	46750	113193	115858	260374	1904711		sum d.	258347	699386	1700791	1736919	3906988	28571199
		-	2	ო	4	Ŋ	9	1		-	N	ო	4	വ	9			-	N	ო	4	Ŋ	9			-	N	ო	4	ŋ	9

TABLE 8. Detailed computational results for first set of 24 test instances.

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	_	~	~			JSI	C F	OR	ТН	EV	VOF		LO			N R			GF	PRC	BLI	EM	10		_	_	6	~	25 N	~	_
	total cpr	93.19	273.47	754.18	774.03	1796.05	17474.63		total cpr	600.66	1947.77	5494.69	5673.58	11899.51	77522.62		total cpu	4014.91	14923.86	45970.87	46305.79	102029.77	602986.25		total cpr	77.41	237.06	674.22	656.7	1607.3	17486.44
	v./d.	4.08	4.75	6.11	5.81	5.82	4.73		v./d.	3.36	4.21	5.22	4.93	4.96	4.04		v./d.	2.8	3.62	4.55	4.3	4.28	3.46		v./d.	4.1	4.79	6.32	5.95	5.92	4.77
	I./v.	55157.98	47151.99	31635.94	34579.06	35045.69	51885.54		I./v.	92359.83	80766.92	53492.77	58383.63	60567.63	92656.05		I./v.	158340.88	143528.15	94850.2	103624.25	108829.43	172585.58		I./v.	51581.35	44375.14	30022.42	32809.24	33435.71	50399.97
ls.	cost	146590678.1	329349802.3	555585993	612466585.7	1399924584	14768168944	ls.	cost	118581395	257852000.2	424244255.4	470534133.2	1079931492	11824034476	ls.	cost	104962415.6	221425428.9	350645457.7	390351802.9	898740118	10137017763	ands.	cost	149257348.4	336631365.2	568728130.2	627504037.3	1435686930	15111422493
d unit demand	cpu pop	86.44	250.46	681.77	699.6	1562.61	12514.41	d unit demand	cpu pop	593.58	1924.57	5431.93	5607.38	11724.26	74712.1	d unit demand	cpu pop	4005.38	14896.17	45897.36	46230.81	101841.32	600829.93	variable dem	cpu pop	69.84	211.12	592.64	576.45	1356.29	12051 24
100,000 an	#v. pop	1840	4828	11575	11827	26800	202260	100,000 an	#v. pop	971	2467	5839	5980	13374	100704	100,000 an	#v. pop	541	1294	3001	3077	6800	50305	00,000 and	#v. pop	1965	5159	12405	12649	28526	211699
$Q_t = 10; D = 1$	l. pop	101490678.1	227649802.3	366185993	408966585.7	939224584.5	10494368944	$Q_t = 20; D = 1$	l. pop	89681395.01	199252000.2	312344255.4	349134133.2	810031492.4	9330834476	$Q_t = 40; D = 1$	l. pop	85662415.59	185725428.9	284645457.7	318851802.9	740040118	8681917763	i = 140; D = 10	l. pop	101357348.4	228931365.2	372428130.2	415004037.3	953786929.6	10669622493
0 = 10;	cpu	0	0	0	0	0	0.02	i = 20;	cpu	0	0	0	0	0	0.01	i = 40;	cpu	0	0	0	0	0	0	$150; Q_i$	cpu	0	0	0	0	0	0 01
nts with Q	#v.	1846	4847	11609	11853	26940	205209	nts with <b>Q</b>	#v.	976	2471	5841	5984	13406	101951	nts with <b>Q</b>	#v.	545	1297	3003	3077	6806	50716	with $Q =$	#v.	1993	5231	12718	12942	29509	222659
Experime	I. mdvrp	107606095.2	241601090	388696005.4	435008069.4	997526652.5	11156709080	Experime	I. mdvrp	97075201.21	217713256.8	341434693.8	382290015.8	881244924.1	10039583430	Experime	I. mdvrp	93188343.21	204143487.3	315338820.4	353953082.1	815405212.6	9385762985	Experiments	I. mdvrp	108820505.8	246519693.8	405464467.5	450704999.6	1043504857	11673114211
	cpu	0.31	1.11	4.65	4.43	16.32	1212.33		cpu	0.42	1.36	4.7	4.65	11.93	396.67		cpu	0.55	1.83	6.51	5.92	14.19	118.45		cpu	0.36	1.19	5.13	4.85	17.47	1389.15
	I. tsp	107184559.1	240346298	386890696.6	433695392.1	988460104.1	10881257508		I. tsp	97047067.12	217349211.9	341077019.4	382199941.4	879191939.8	9917528399		I. tsp	93135807.8	204005249.4	315300899.1	353953082.1	814619581.3	9346179075		I. tsp	108244821.8	244636467.6	400178533.6	445950957.3	1025788857	11338347550
	#d.	451	1017	1894	2035	4607	42738		#d.	289	586	1119	1214	2699	24932		#d.	193	357	660	715	1587	14551		#d.	479	1077	1963	2125	4819	44418
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TABLE 9. Detailed computational results for first set of 24 test instances (continuation).

	cpu	0.26	0.58	0.6	0.73	1.8	28.42		cpu	0.11	0.11	0.05	0.05	0.24	9.42		cpu	0.03	0.02	0	0	0.02	2.41		cpu	0.47	1.05	1.12	1.37	3.45	56.57
	#v.s.	1078	2572	6042	6169	13819	104448		#v.s.	1005	2539	6036	6162	13760	100581		#v.s.	981	2526	6035	6159	13737	99627		#v.s.	553	1319	3055	3113	6913	50258
	cpu	0.03	0.09	0.21	0.21	0.48	3.8		cpu	0.03	0.09	0.22	0.22	0.53	3.6		cpu	0.03	0.09	0.2	0.22	0.5	3.57		cpu	0.06	0.17	0.42	0.45	0.98	7.85
	length tsp	100382746.2	196926915.4	295442154.3	334179645.7	782337810	9713446887		length tsp	100382746.2	196926915.4	295442154.3	334179645.7	782337810	9713446887		length tsp	100382746.2	196926915.4	295442154.3	334179645.7	782337810	9713446887		length tsp	98265660.71	194729185.8	289632957.9	327848705.2	760971571.1	9428796446
edemands.	cpu	5.53	18.03	51.46	52.83	154.92	2314.93	e demands.	cpu	5.63	18.25	55.85	54.23	154.98	2266.54	e demands.	cpu	5.55	18.43	51.68	53.7	149.06	2252.81	e demands.	cpu	7.49	24.86	58.2	60.56	153.04	1854.3
nd variable	lb v.s.c.	926	2440	5844	5958	13277	95926	nd variable	lb v.s.c.	926	2440	5844	5958	13277	95926	nd variable	lb v.s.c.	926	2440	5844	5958	13277	95926	nd variable	lb v.s.c.	497	1271	3009	3056	6768	48314
50, 000 ar	#v.c.	962	2530	6077	6195	13996	106283	100,000 al	#v.c.	962	2530	6077	6195	13996	106283	200, 000 al	#v.c.	962	2530	6077	6195	13996	106283	100,000 al	#v.c.	503	1298	3058	3109	6901	50870
$Q_t = 290; D =$	obj. c.	163837548.8	332657117.3	502315904.7	563267898.7	1323715459	16404788202	$Q_t = 290; D =$	obj. c.	163837548.8	332657117.3	502315904.7	563267898.7	1323715459	16404788202	$Q_t = 290; D = 3$	obj. c.	163837548.8	332657117.3	502315904.7	563267898.7	1323715459	16404788202	$Q_t = 590; D =$	obj. c.	250860630.4	486025890.4	728302965.7	813373201.6	1921833602	24146292654
2 = 300;	#c.	961	2520	6034	6157	13728	99220	= 300;	#c.	961	2520	6034	6157	13728	99220	= 300;	#c.	961	2520	6034	6157	13728	99220	= 600;	#c.	502	1298	3054	3109	6885	49129
ents with (	cpu	0.96	2.55	6.63	6.84	16.25	226.94	ints with $Q$	cpu	0.97	2.64	7.04	7.02	17.08	230.28	ints with $Q$	cpu	0.98	2.87	6.58	6.86	16.3	223.28	ints with $Q$	cpu	0.97	2.84	6.55	7.07	16.19	230.32
Experime	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11	Experime	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11	Experime	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11	Experime	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11
	#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380
	lb v.	862	2332	5670	5790	13024	95238		lb <.	862	2332	5670	5790	13024	95238		lb <.	862	2332	5670	5790	13024	95238		lb <.	862	2332	5670	5790	13024	95238
	sum d.	258347	699386	1700791	1736919	3906988	28571199		sum d.	258347	699386	1700791	1736919	3906988	28571199		sum d.	258347	699386	1700791	1736919	3906988	28571199		sum d.	258347	699386	1700791	1736919	3906988	28571199
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TABLE 10. Detailed computational results for second set of 24 test instances.

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				POI	РМ	JSI	C F	OR	ΤН	ΕV	VOF	RLD	LO	CA	TIOI	N R	OU	TIN	G F	PRC	BLI	ΞM							27		
	total cpu	344.39	1021.99	2719.46	2765.57	6159.38	44152.48		total cpu	369.35	1115.66	3102.06	3173.79	6896.93	47597.85		total cpu	421.89	1280.91	3436.45	3444.26	7472.76	52479.87		total cpu	3099.6	9676.92	24284.73	27492.68	55012.87	293924 52
	v./d.	2.43	3.04	3.83	3.68	3.65	2.94		v./d.	3.42	4.1	5.29	5.04	4.99	4.09		v./d.	4.95	5.79	7.58	7.21	7.13	5.7		v./d.	2.85	3.61	4.56	4.38	4.3	с С
	I./v.	78449.61	74337.9	49751.84	54715.07	56164.64	84175.08		I./v.	91874.25	78678.96	52230.77	57230.28	59156.76	92323.35		I./v.	102308.83	84260.97	55796.1	61133.78	63310.68	99054.65		I./v.	155313.23	140326.36	93703.73	103162.29	107619.51	172701 13
lands.	cost	105527279.5	233571406.1	380297148.7	422298538.2	970139834.3	10751806821	nands.	cost	120606754.3	262180586.6	430139461.6	476054191.4	1095478899	11971512294	nands.	cost	139253414.8	300496000.2	496943247.7	548456574.6	1261973725	13622702787	nands.	cost	104311651.7	221590471.8	353452288.5	392244200.7	905311797.9	10226935742
variable dem	cpu pop	337.31	999.72	2657.12	2701.82	5976.98	41168.5	d variable den	cpu pop	362.17	1093.08	3033.66	3107.64	6711.7	44552.7	d variable den	cpu pop	414.63	1257.15	3370.68	3376.35	7288.93	49584.01	d variable den	cpu pop	3089.97	9645.93	24211.84	27416.96	54824.3	291604.62
50.000 and	#v. pop	1066	2573	6056	6182	13884	106256	00, 000 and	#v. pop	966	2543	6047	6176	13829	102504	00, 000 and	#v. pop	976	2529	6046	6171	13814	101547	00,000 and	#v. pop	548	1319	3057	3113	6918	50803
$Q_t = 290; D = 0$	I. pop	83627279.48	191271406.1	301297148.7	338248538.2	779789834.3	8944106821	$Q_t = 290; \ D = 1$	I. pop	91506754.31	200080586.6	315839461.6	353454191.4	818078899	9463512294	${\partial}_t = 290; \ D = 2$	I. pop	99853414.78	213096000.2	337343247.7	377256574.6	874573724.5	10058702787	$Q_t = 590; D = 1$	l. pop	85111651.66	185090471.8	286452288.5	321144200.7	744511797.9	8773735742
= 300:	cpu	0	0	0	0	0	0.01	300; (	cpu	0	0	0	0	0	0.02	300; (	cbn	0	0	0	0	0	0.01	600; (	cpu	0	0	0	0	0	С
s with <i>Q</i> =	#<	1079	2582	6085	6206	14072	110401	s with $Q =$	#v.	1006	2549	6079	6199	14008	106264	s with $Q =$	#v.	982	2536	6077	6195	13978	104884	s with $Q =$	#v.	554	1319	3058	3113	6927	51656
Experiment	I. mdvrp	89315199.33	205185187.9	324483729.3	364813731.9	844452384.1	9707293995	Experiment	I. mdvrp	98183526.64	217103691.4	344836963.1	386390737.2	895446441.4	10388058905	Experiment	I. mdvrp	109036018.7	233703403.2	372129555	416185811.3	967163914.9	11136917681	Experiment	I. mdvrp	92985283.4	203840395.3	315993360	355498451.4	817420705.6	9599460948
	cpu	0.26	0.91	3.19	2.9	8.41	405.96		cpu	0.41	1.39	4.98	4.4	11.87	531.29		cpu	0.61	2.26	7.05	6.88	17.41	409.97		cpu	0.59	1.98	6.36	6.04	14.38	166.76
	I. tsp	89293843.29	204972448.1	324157438.4	364387075.1	841768926.2	9604347773		I. tsp	98162170.61	216894231.2	344325334.1	385958529.8	891959324.8	10256168391		I. tsp	109014662.6	233432435	371409606.7	415526822.1	962145355.9	10966863806		I. tsp	92981940.7	203840395.3	315897832.4	355498451.4	816847717	9553216775
	#d.	438	846	1580	1681	3807	36154		#d.	291	621	1143	1226	2774	25080		#d.	197	437	798	856	1937	17820		#d.	192	365	670	711	1608	14532
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TABLE 11. Detailed computational results for second set of 24 test instances (continuation).

	cpu	0.09	0.11	0.05	0.03	0.2	8.87		cpu	0.12	0.12	0.08	0.05	0.27	10.11
	#v.s.	1018	2581	6140	6269	13996	102387		#v.s.	066	2504	5935	6062	13542	98907
	cbn	0.03	0.08	0.21	0.36	0.48	3.52		cbn	0.03	0.08	0.2	0.21	0.48	3.71
	length tsp	99368947.37	195694857.2	293237518.3	332313581.8	773537495	9691174397		length tsp	101369800	197691716.6	299820942.3	338501222.5	790058821.4	9699713976
demands.	cpu	5.58	17.83	52.08	56.42	149.93	2275.8	demands.	cpu	6.03	17.48	51.88	54.34	153.59	2289.33
id variable	lb v.s.c.	926	2440	5844	5958	13277	95926	nd variable	lb v.s.c.	926	2440	5844	5958	13277	95926
100,000 an	#v.c.	976	2571	6144	6264	14014	104798	100,000 an	#v.c.	960	2530	6103	6216	14142	109755
$Q_t = 285; \ D = 1$	obj. c.	160676188.1	325530641.2	496674809.6	554883371.1	1302950974	16215017516	$Q_t = 295; D = 1$	obj. c.	168330771.2	336675670.6	513511263	572955485.8	1344910943	16559703971
$Q = 300; \ 0$	#c.	973	2568	6139	6263	13962	100966	$Q = 300; \ 0$	#c.	944	2486	5932	6058	13504	97547
ents with (	cpu	0.97	2.76	6.6	7.49	16.32	223.34	ents with (	cpu	0.97	2.55	6.74	6.74	16.43	226.65
Experim	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11	Experim	obj. s.c.	532947433	1327704558	2421822600	2666412176	7948835766	1.72732E+11
	#s.c.	131	216	336	340	510	1380		#s.c.	131	216	336	340	510	1380
	lb <.	862	2332	5670	5790	13024	95238		lb <.	862	2332	5670	5790	13024	95238
	sum d.	258347	699386	1700791	1736919	3906988	28571199		sum d.	258347	699386	1700791	1736919	3906988	28571199
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TABLE 12. Detailed computational results for standard test instances with alternative values for  $Q_t$  parameter.

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				Experiments <b>v</b>	with $Q = 3$	00; $Q_t$	= 285; D = 100	), 000 and \	variable dem	ands.			
	#d.	I. tsp	cpu	I. mdvrp	#v.	cpu	l. pop	#v. pop	cpu pop	cost	I./v.	v./d.	total cpu
-	294	97916973.95	0.41	98021213.94	1021	0	90974633.32	1011	391.99	120374633.3	89984.8	3.44	399.11
N	625	217161417.1	1.29	217278136.8	2584	0	199335995.3	2582	1162.92	261835995.3	77202.17	4.13	1185.1
ო	1179	342240256.5	4.63	342387080	6145	0	313188577.9	6139	3116.63	431088577.9	51016.22	5.21	3180.43
4	1246	385608938.7	4.29	385639521.4	6270	0	351421787.9	6268	3296.68	476021787.9	56066.02	5.03	3365.53
Ŋ	2820	886743636	11.69	887309553.7	14045	0	812107558.5	14003	6743.27	1094107559	57995.26	4.97	6922.44
9	25523	10255980029	379.46	10328438563	105616	0.01	9368901625	103181	46823.66	11921201625	90800.65	4.04	49718.44
-				Experiments w	vith $Q = 3$	00; $Q_t$	= 295; D = 100	), 000 and \	variable den	nands.			
	#d.	I. tsp	cpu	I. mdvrp	#v.	cpu	l. pop	#v. pop	cpu pop	cost	I./v.	v./d.	total cpu
-	286	99185934.46	0.43	99575701.71	1003	0	92382469.61	992	423.12	120982469.6	93127.49	3.47	430.76
N	602	218108582.7	1.29	219102582.9	2547	0	201903903.8	2526	1095.88	262103903.8	79930.29	4 2	1117.5
ო	1118	347212353.4	4.7	349300438.3	6089	0	319504976.2	5998	2858.74	431304976.2	53268.59	5.36	2922.59
4	1212	388407038.5	4.2	390752998.5	6209	0	356455689.2	6120	3012.94	477655689.2	58244.39	5.05	3078.73
Ŋ	2722	896661045.9	12.08	905414928.3	14089	0	827790472.5	13769	6361.56	1099990473	60119.87	5.06	6544.97
9	24815	10239075573	397.6	10467891520	107737	0.01	9579945385	103286	45154.99	12061445385	92751.64	4.16	48086.27

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